

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS: IIN-D206-667 REV. D

REF. CANADIAN STC: SH01-5

REF. FAA STC: SR01304NY

REF. EASA STC: EASA.IM.R.S.01179

REF. JCAB: STC-32-OSA

REF. ANAC STC: 2009S08-16, 2009S08-17

THE FOLLOWING D206-667-101/-103/-107/-203/-207 AND D407-667-105/-205 CROSSTUBES HAVE EXTRA HOLES DRILLED ON THE AFT SIDE OF THE CUFFS. THIS HOLE IS NOT REQUIRED FOR INSTALLATION OF DART CROSSTUBES ONTO BHT/AAI SKIDTUBES AS SHOWN IN FIGURE 1.

CUSTOMERS RECEIVING CROSSTUBES AT CHG 002 PRIOR TO 2006/08/08 SHOULD CONTACT DART FOR DISPOSITION IF INSTALLING THE DART CROSSTUBES ONTO BHT/AAI SKIDTUBES PER IIN-D206-667 REV. D.

CUSTOMERS RECEIVING CROSSTUBES AT CHG 002 PRIOR TO 2006/08/08 TO BE INSTALLED WITH DART SKIDTUBES MAY FIND THAT THE SUPPORTS HAVE BEEN INSTALLED BACKWARDS. THE SUPPORTS SHOULD BE REMOVED AND RE-INSTALLED PER ICA-D206-667.

PART NUMBER	CHANGE NUMBER	BATCH / SERIAL NUMBER
D206-667-101	002	B24244, B28679, B29261, S230697
D206-667-103	002	B26702, B26704, B27980, B25606, B25605, B23220, B23219, B23218, B23217, B28682, B28683, B32644, B34139, B36053, B66344
D206-667-103	004	B69577, B69578
D206-667-107	002	B78466
D206-667-107BL	003	B90966, B107472
D206-667-203	002	B27492, B27491, B27981, B25609, B25608, B25006, B24646, B34144, B36059
D206-667-203	003	B39852, B51939, B51940, B66405, B68806, B68807
D206-667-203	004	S198486
D206-667-207	002	B81796
D407-667-105	002	B31553
D407-667-105	003	B39271, B56799
D407-667-205	007	B69959
D407-667-205	008	B82113, B108704



T	ADD -101 S/N S230697, REASON ECR 360	SAD	21.01.10
S	ADD -203 S/N S198486	CP	19.09.03
R	ADD -107BL B/N 107472, -205 B/N B108704	CP	13.11.08
Q	ADD -107BL B/N B90966	CP	12.10.24
P	ADD -203 B/N B68806/B68807, -103 B/N B69577/B69578, -205 B/N B82113, -207 B/N B81796	CP	12.05.07
N	ADD D206-667-107 B/N 78466	CP	12.02.16
REV.	DESCRIPTION	BY	DATE

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY: CP  
C. PROVENCAL (DE # 03)

DATE: 21.01.10  
CERT. NO.: SH01-5  
ISSUE NO.: 3

DESIGN  
DRAWN  
CHECKED  
MFG. APPR.  
APPROVED  
DE APPR.  
DATE

PH  
SAD  
RF  
N/A  
CP  
CP 90

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO.  
**DSI 9346**

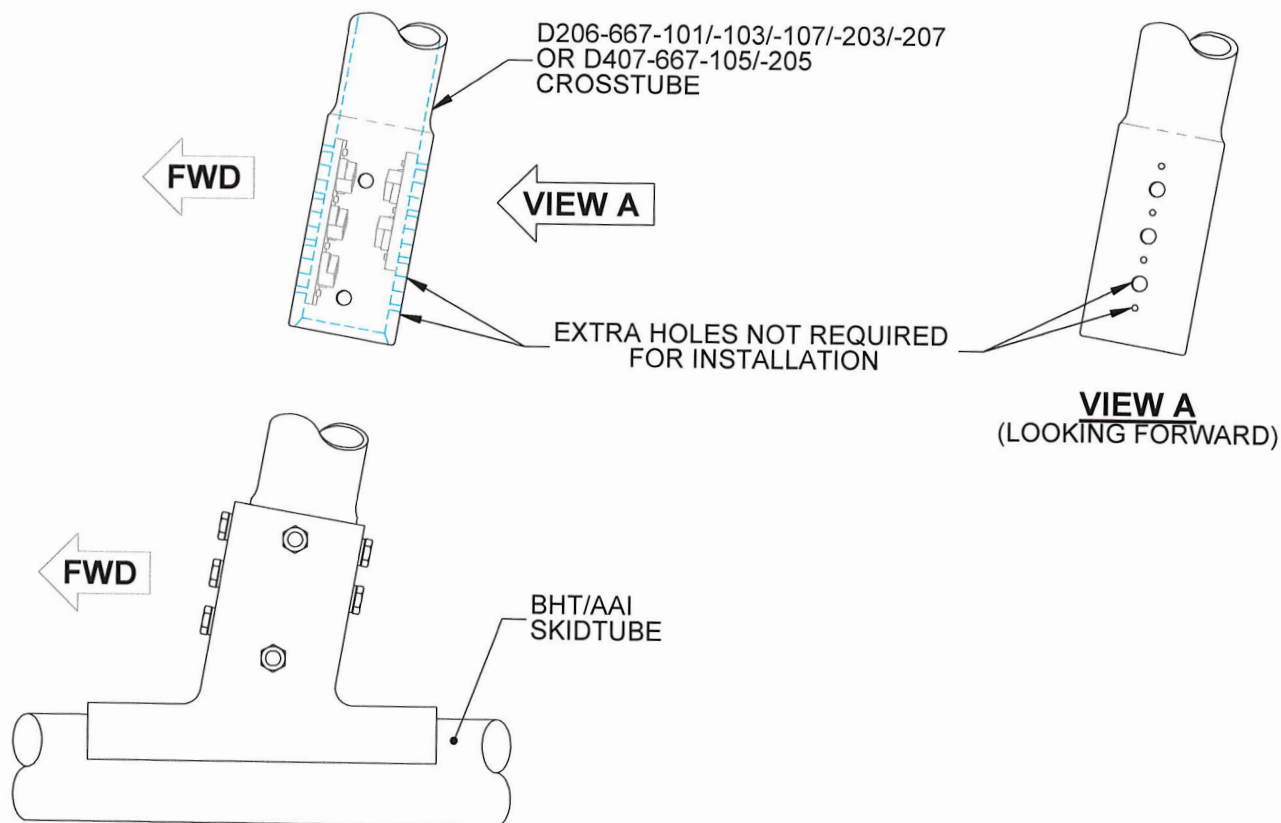
TITLE  
DEVIATION ON D206-667 & D407-667

REV. T  
SHEET 1 OF 2  
SCALE  
NTS

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21.01.10



**FIGURE 1 - INSTALLATION OF DART CROSSTUBES ON BHT/AAI SKIDTUBE**

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY: *C. Provencal*  
C. PROVENCAL (DE # 03)

DATE: 21.01.10  
CERT. NO.: SH01-5  
ISSUE NO.: 3

DESIGN *PH*  
DRAWN SAD  
CHECKED RF  
MFG. APPR. N/A  
APPROVED CP  
DE APPR. CP *CP*  
DATE 21.01.10

**DART AEROSPACE LTD**

HAWKESBURY, ONTARIO, CANADA

DRAWING NO.

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TITLE

DEVIATION ON D206-667 & D407-667

REV. T

SHEET 2 OF 2

SCALE

NTS

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